MARINE INDUSTRY CONTROLS, STEERING AND COMPONENTS

Model 6524 Electronic Actuator



This actuator was designed to actuate such items as marine clutches, throttles trolling valves, controllable pitch propeller mechanisms and various shipboard and industrial applications. The revolutionary design (patent pending) allows for easy installation and adjustment.

The output lever has an internal resilient link which allows the items to be controlled to be overstroked without causing any harm to the drive train and motor. This is extremely useful if there is wear in the mechanical linkage between our actuator and the item to be controlled. The potentiometers and all wiring are easily accessible under the side covers. An inspection door is also provided to inspect the drive train.

Specifications

Travel

- 1. 1.940"
- 2. 2.470"
- 3. 3.010"
- 4. 3.540"

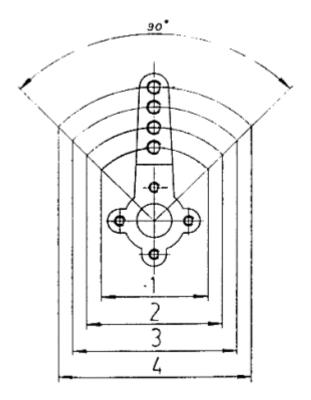
Weight

25lbs./11.5 KG

Maximum Torque

90in./lbs.

We highly recommend the use of Felsted 43 series cable between our actuator and the item to be controlled.

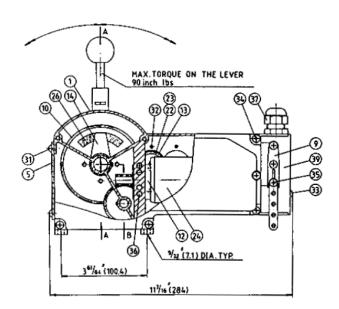


External Trim Potentiometers

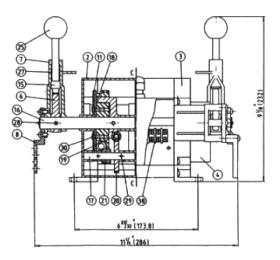
The unit is constructed in bronze with stainless steel hardware. It is not, however, hermetically sealed and should be installed where it is not directly exposed to salt water spray.

Dimensions and Parts

Side View



Front View



ALL DIMENSIONS IN INCHES (MM)

| ITEM | QUANTITY | PART NUMBER | DESCRIPTION |
|------|----------|---------------|--------------------------------------------------|
| 1 | 1 | 6524-0001 | Centre Housing |
| 2 | 1 | 6524-0002 | Side Housing |
| 3 | 1 | 6524-0003 | Side Housing |
| 4 | 2 | 6524-0004 | Cover |
| 5 | 1 | 6524-0005 | Front Cover |
| 6 | 2 | 6524-0006 | Disconnect Cam |
| 7 | 2 | 6524-0007 | Disconnect Arm |
| 8 | 2 | 6524-0008 | Swing Arm |
| 9 | 2 | 6524-0009 | Stationery Arm |
| 10 | 2 | 6524-0010 | Gear |
| 11 | 2 | 6524-0011 | Gear |
| 12 | 2 | 6524-0012 | Bracket |
| 13 | 2 | 6524-0013 | Potentiometer Bracket |
| 14 | 2 | 6524-0014 | Torque Arm |
| 15 | 2 | 6524-0015 | Handle |
| 16 | 2 | 6524-0016 | Shaft |
| 17 | 2 | 6524-0017 | Shaft |
| 18 | 2 | 6524-0018 | Spring Retainer |
| 19 | 2 | 6524-0019 | Worm Gear WF 24-1 Browning |
| 20 | 2 | 6524-0020 | Pinion Gear G1036 Boston or BWG 2440 Browning |
| 21 | 2 | 6524-0021 | Gear YA14 Boston or YSS 2014 Browning |
| 22 | 2 | 6524-0022 | Potentiometer Drive Gear |
| 23 | 2* | 6639S-001-502 | Potentiometer 5K |
| 24 | 2 | 14202C306 | Motor Pittman 24VDC |
| 25 | 2 | 2030-0011 | Knob Black |
| 26 | 2 | 1201-0196 | Spring |
| 27 | 2 | 1201-0140 | Spring |
| 28 | 4 | 1024-0818 | Spring Pin |

| ITEM | QUANTITY | PART NUMBER | DESCRIPTION |
|------|----------|-------------|----------------------------|
| 29 | 4 | 1024-0510 | Spring Pin |
| 30 | 8 | 1001-0808 | Hex. Head M. Screw |
| 31 | 8 | 1010-0806 | Round Head Philip M. Screw |
| 32 | 16 | 1012-0606 | Pan Head Philip M. Screw |
| 33 | 2 | 1012-0828 | Pan Head Philip M. Screw |
| 34 | 24 | 1010-0808 | Round Head Philip M. Screw |
| 35 | 2 | 1012-0820 | Pan Head Philip M. Screw |
| 36 | 4 | 1002-1010 | Hex. Socket Head Cap Screw |
| 37 | 1 | 6001-0249 | Connecting Gland |
| 38 | 1 | 6009-0008 | Terminal Block |
| 39 | 1 | 6524-0024 | Cover |

* Quantity may vary.